

Certificate of Compliance

Certificate

137198-420

Issue Date

26 Mar 2019

Expiration Date

12 Apr 2027



Ranee Valles
Director and General Manager

UL Verification Services Inc.
2211 Newmarket Parkway, ste 106
Marietta, GA 30067 USA

UL Verification Services does hereby certify that an independent assessment has been conducted on behalf of:

Roland DG Corporation

for the following product:

TrueVIS Element TE2 INK

The product has been evaluated and meets the requirements for:

GREENGUARD Gold

UL 2818 - 2022 Gold Standard for Chemical Emissions for Building Materials, Finishes and Furnishings

Decorative walls are determined compliant in accordance with California Department of Public Health (CDPH) Standard Method V1.2-2017 using a Classroom Environment with an air change of 0.82 hr^{-1} and a loading of 31.60 m^2 .

Restrictions :

Certified for Decorative Wall Applications



UL Solutions evaluated representative samples of the identified product, process or facility to the identified Standard or other requirements in accordance with the agreements and any applicable program service terms in place between UL Solutions and the Client (collectively "Agreement"). The Client is authorized to use the UL Mark for the identified Product, process or facility covered by this certificate, in accordance with the terms of the Agreement. This Certificate is valid for the identified dates unless there is non-compliance with the Agreement. This certificate is subject to modification, suspension and withdrawal by UL Solutions see [SPOT.ul.com](https://www.spot.ul.com), to authenticate the certificate.

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GREENGUARD Gold Certification Criteria for Building Products and Interior Finishes

Criteria	CAS Number	Maximum Allowable Predicted Concentration	Units
TVOC ^(A)	-	0.22	mg/m ³
Formaldehyde	50-00-0	9 (7.3 ppb)	µg/m ³
Total Aldehydes ^(B)	-	0.043	ppm
4-Phenylcyclohexene	4994-16-5	6.5	µg/m ³
Particle Matter less than 10 µm ^(C)	-	20	µg/m ³
1-Methyl-2-pyrrolidinone ^(D)	872-50-4	160	µg/m ³
Individual VOCs ^(E)	-	1/2 CREL or 1/100th TLV	-

- (A) Defined to be the total response of measured VOCs falling within the C₆ – C₁₆ range, with responses calibrated to a toluene surrogate. Maximum allowable predicted TVOC concentrations for GREENGUARD Gold (0.22 mg/m³) fall in the range of 0.5 mg/m³ or less, as specified in CDPH Standard Method v1.2.
- (B) The sum of all measured normal aldehydes from formaldehyde through nonanal, plus benzaldehyde, individually calibrated to a compound specific standard. Heptanal through nonanal are measured via TD/GC/MS analysis and the remaining aldehydes are measured using HPLC/UV analysis.
- (C) Particle emission requirement only applicable to HVAC Duct Products with exposed surface area in air streams (a forced air test with specific test method) and for wood finishing (sanding) systems.
- (D) Based on the CA Prop 65 Maximum Allowable Dose Level for inhalation of 3,200 µg/day and an inhalation rate of 20 m³/day
- (E) Allowable levels for chemicals not listed are derived from the lower of 1/2 the California Office of Environmental Health Hazard Assessment (OEHHA) Chronic Reference Exposure Level (CREL) as required per the CDPH/EHLB/Standard Method v1.2 and BIFMA level credit 7.6.2 and 1/100th of the Threshold Limit Value (TLV) industrial work place standard (Reference: American Conference of Government Industrial Hygienists, 6500 Glenway, Building D-7, and Cincinnati, OH 45211-4438).



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