

# **XTOOL** | Apparel Printer

## Quick Start Guide



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\* The English version is the original instructions verified by the manufacturer.

## List of items



① xTool Apparel Printer



② xTool Apparel Printer film holder and roll 25 m



③ ④ Bracket



⑤ Output tray



⑥ Ink 500 ml



⑦ Moisturizing liquid 500 ml



⑧ Power cable 1.8 m



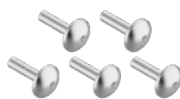
⑨ USB cable



⑩ Syringe



⑪ Screwdriver



⑫ Screw M4\*16  
(A spare screw is provided.)



⑬ Cleaner 100 ml



⑭ Dropper



⑮ Cleaning swab



⑯ Tube



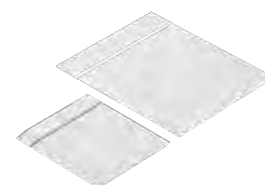
⑰ Cleaning cloth



⑱ Print head protection box



⑲ Lubricating oil



⑳ Plastic bag



㉑ Quick start guide



㉒ Maintenance instructions



㉓ Safety instructions

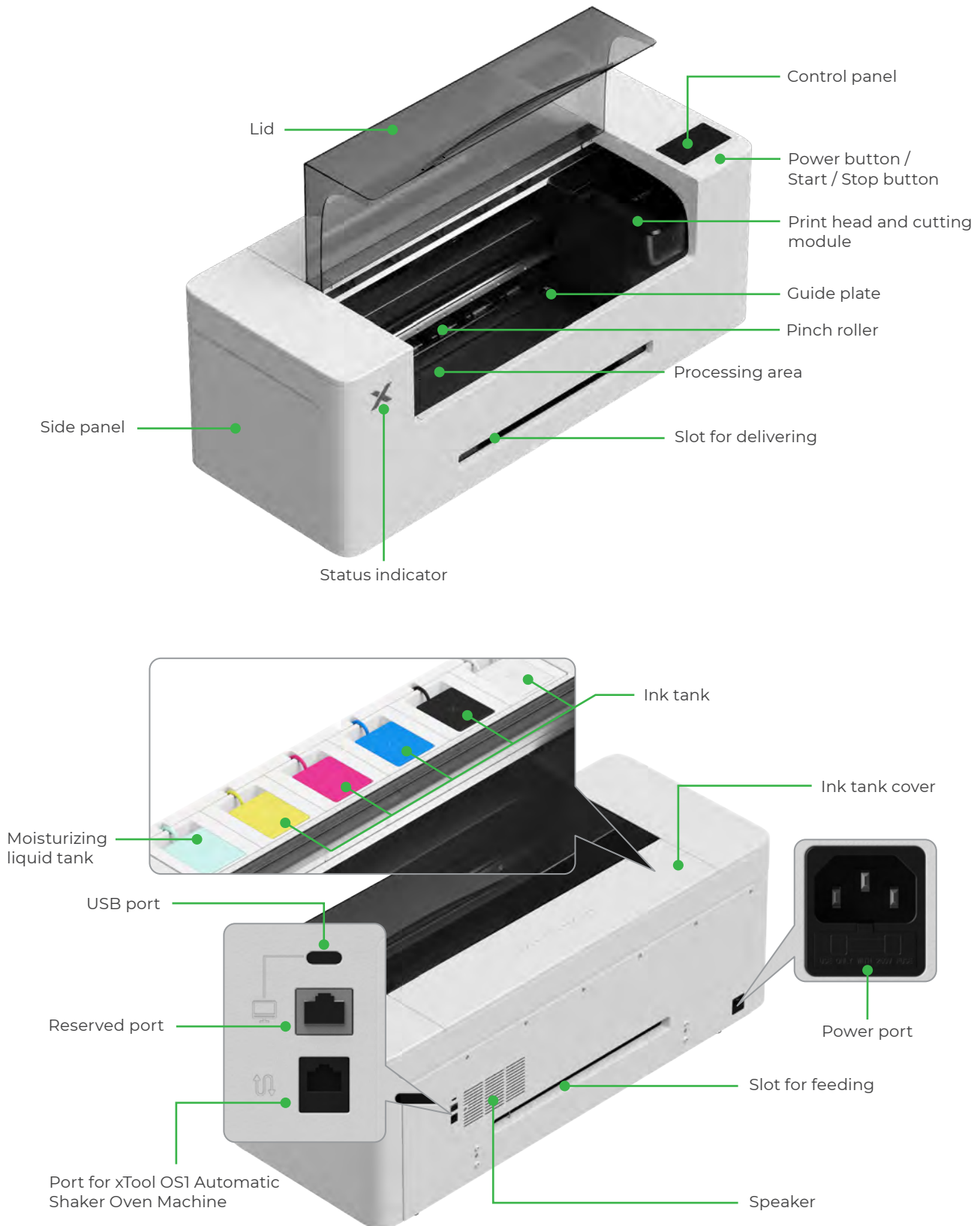


㉔ Essential guidelines



The power cable may vary according to kits. The illustration is for reference only.

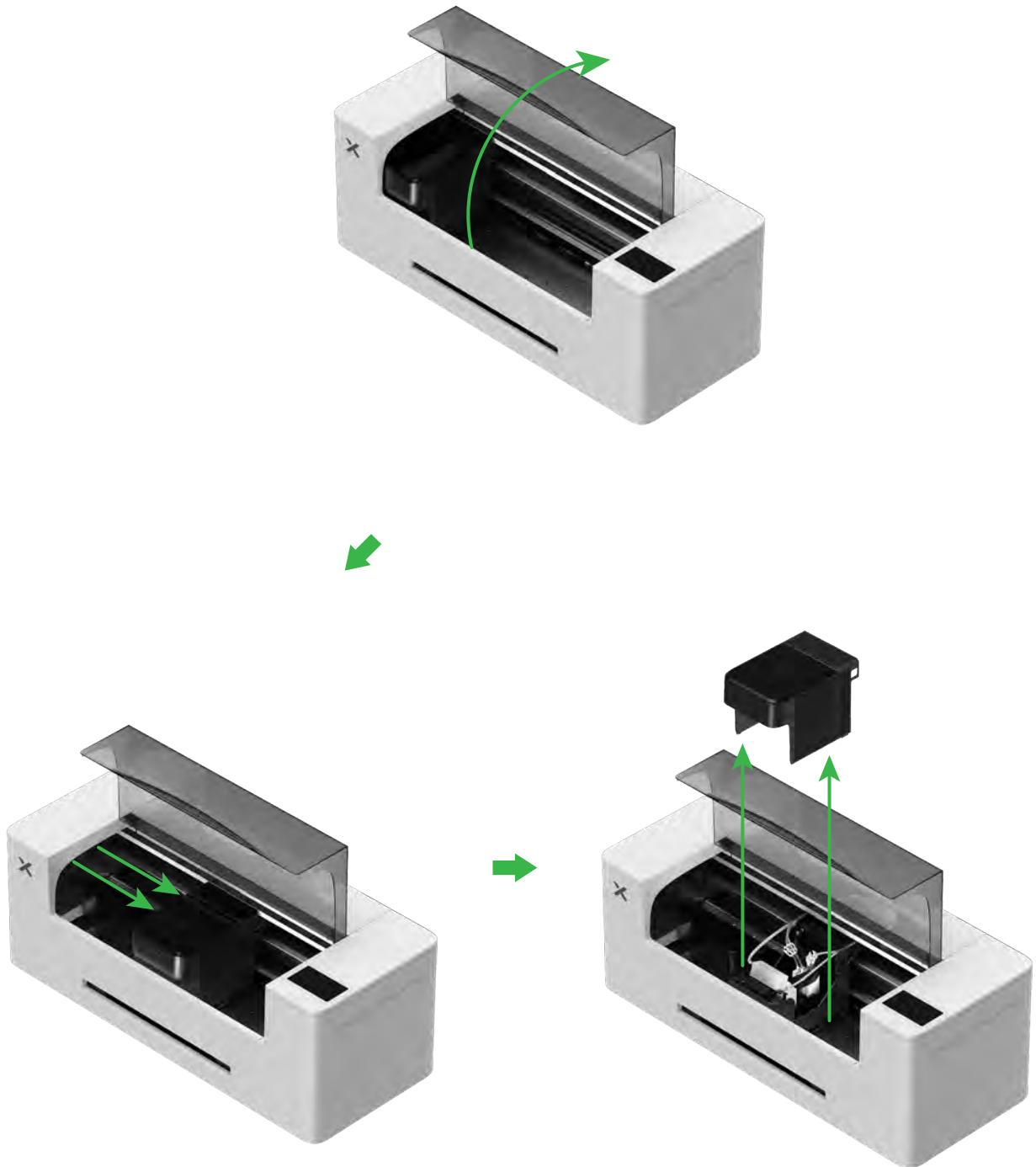
## Meet your xTool Apparel Printer



## Preparations

### 1 Prepare the print head

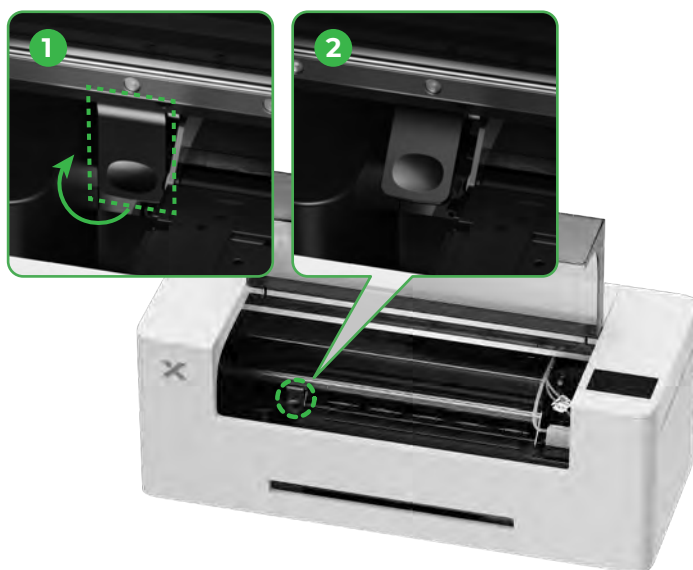
(1)



( 2 ) Move the print head to the right

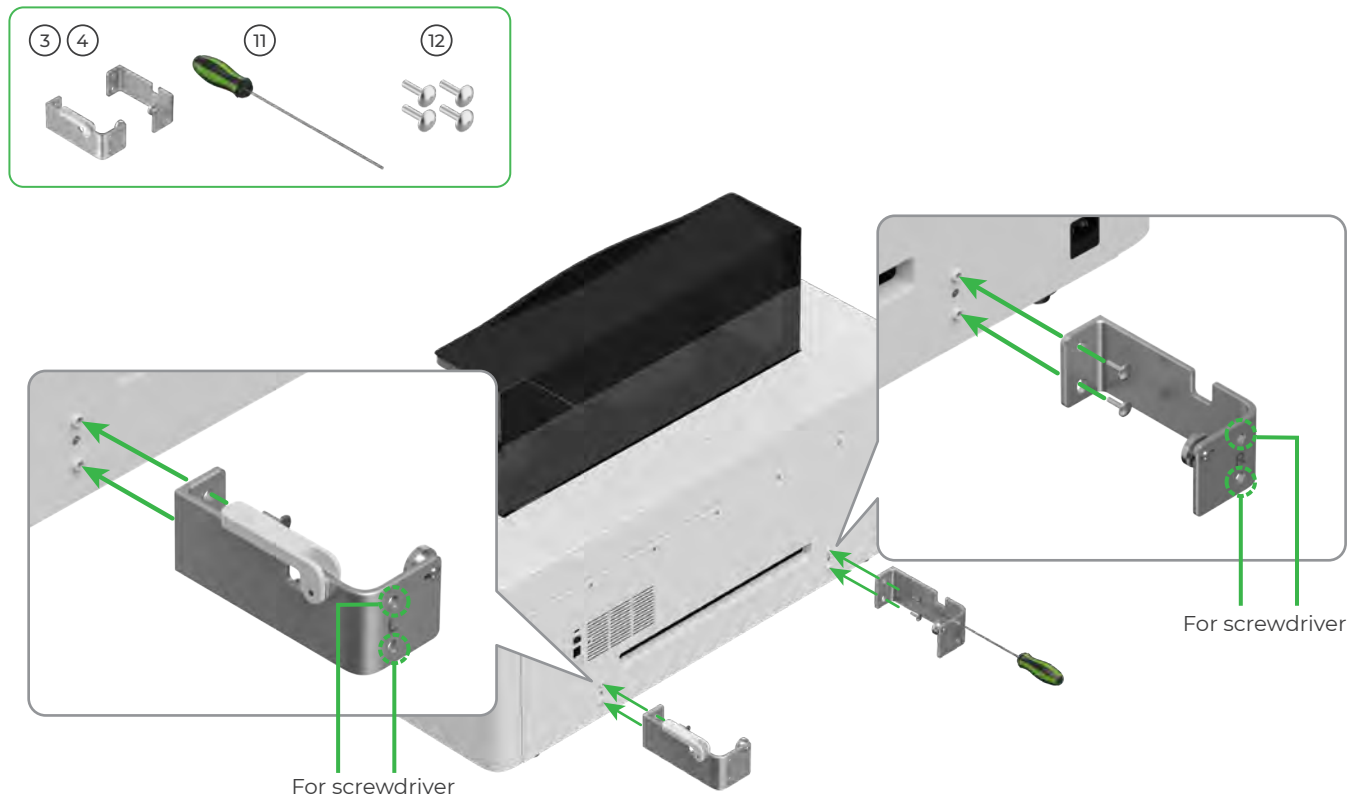


( 3 ) Toggle up the pinch roller switch to open the pinch roller

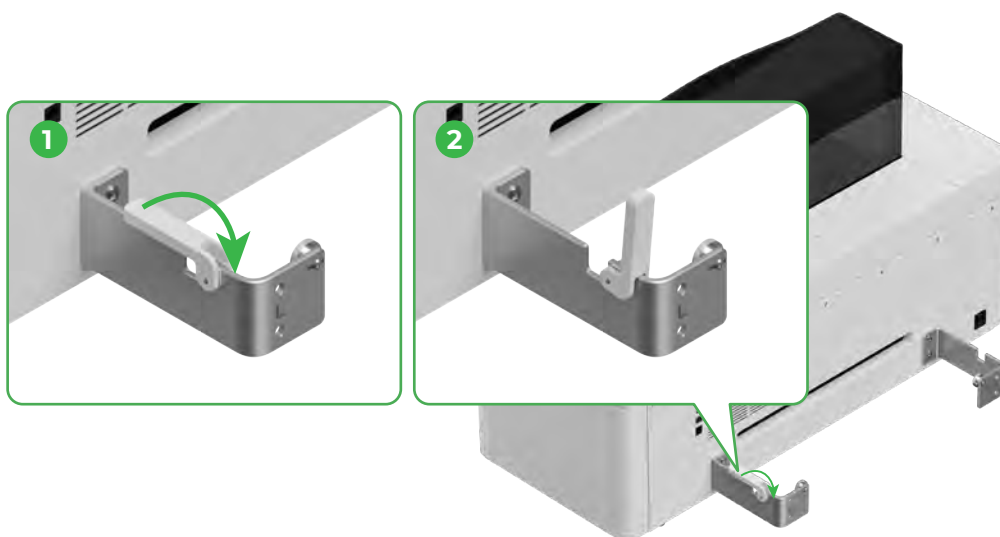


## 2 Install the bracket and xTool Apparel Printer film roll

(1)



(2)



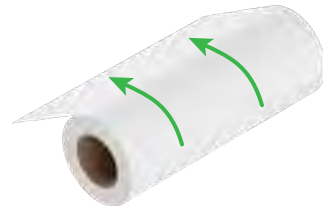
②



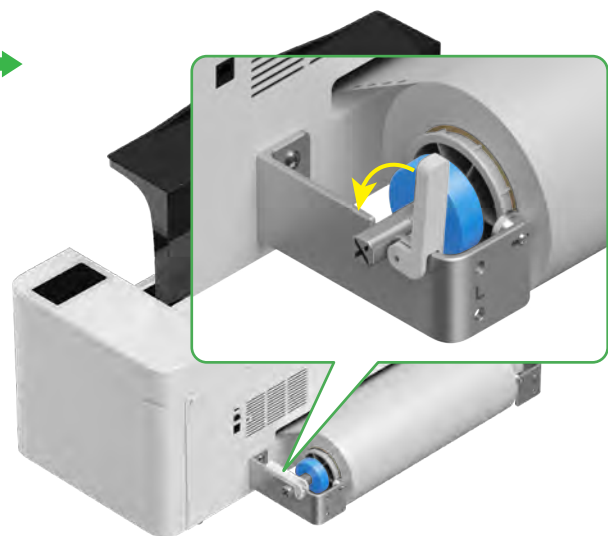
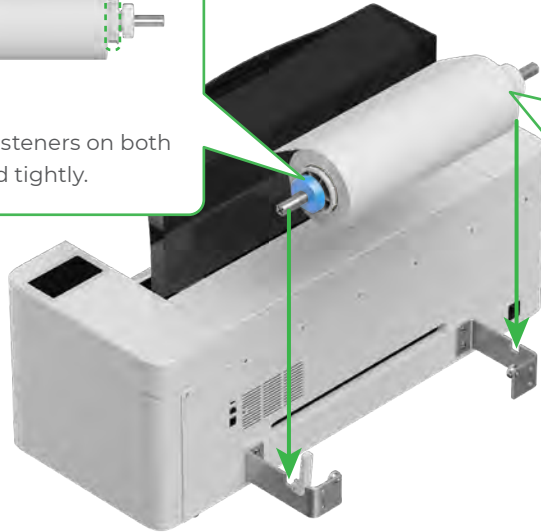
Mind your hands when placing the holder.



Make sure the fasteners on both sides are secured tightly.



Pay attention to the direction of the roll.

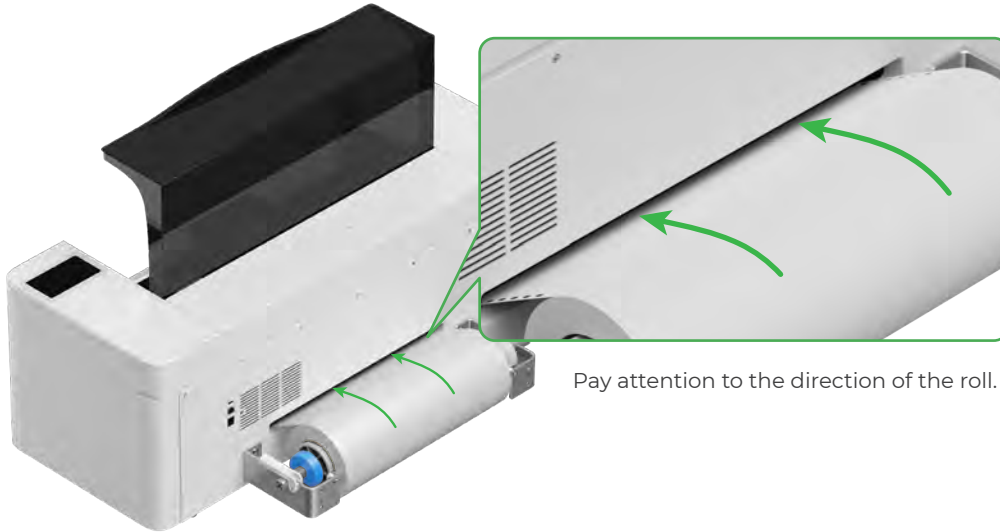


### 3 Feed xTool Apparel Printer film into the printer



Make sure the sticker on the roll is removed before feeding the film.

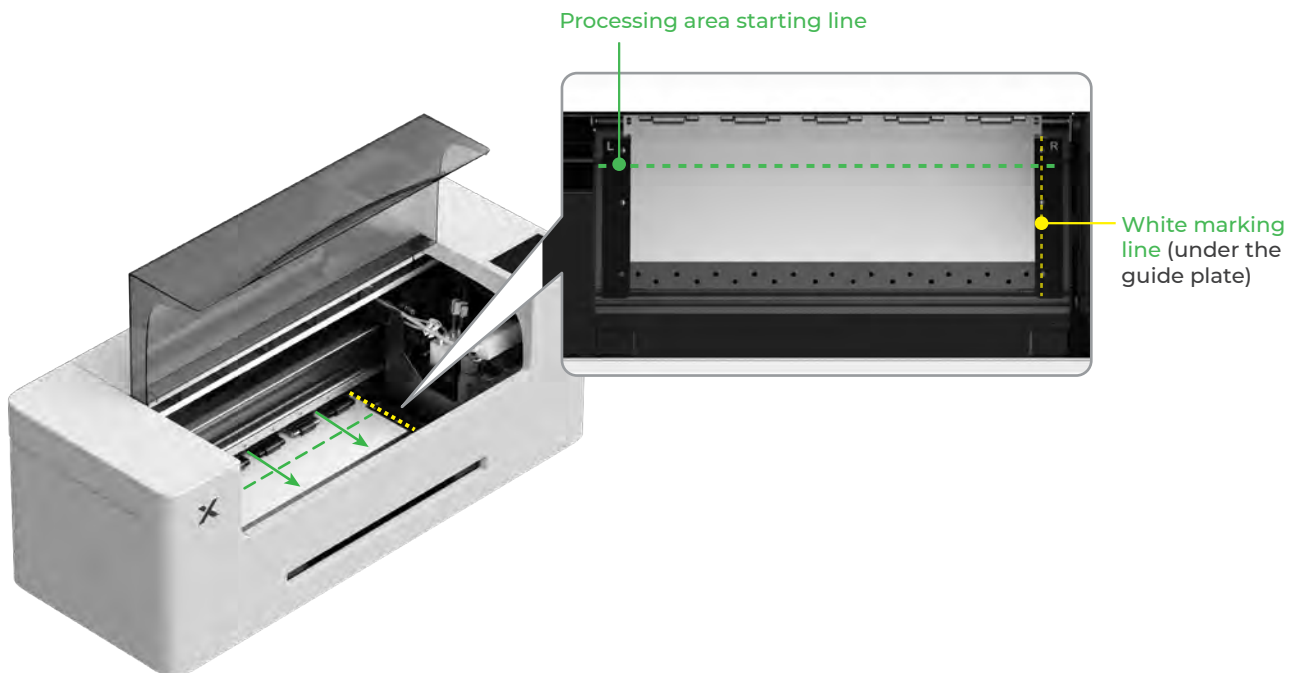
Feed the film into the printer through the feeding slot



Pay attention to the direction of the roll.



Ensure that the film covers the starting position of the processing area, and aligns with the **white marking line** on the right.



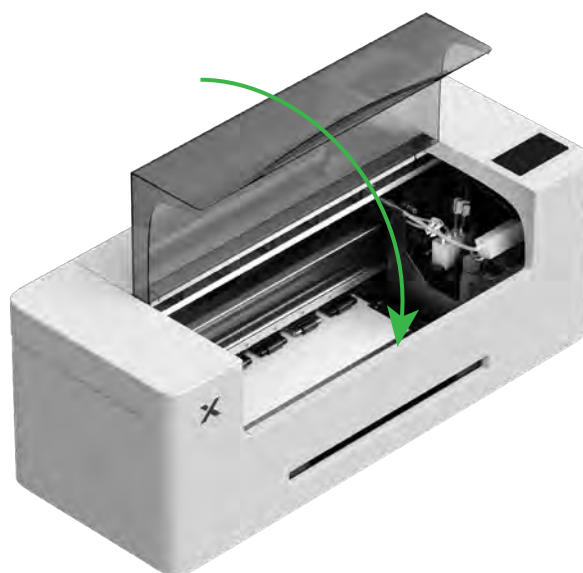
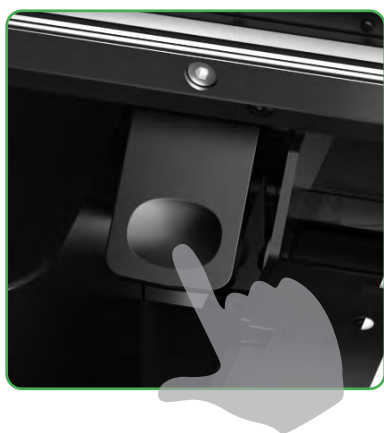
Move the guide plates on both sides to cover the film



Move the edges on both sides of the film to the middle of the guide plate holes. Note that the distance between the guide plate and the film should not be too close or too far. Otherwise, it may cause problems such as film bulging.

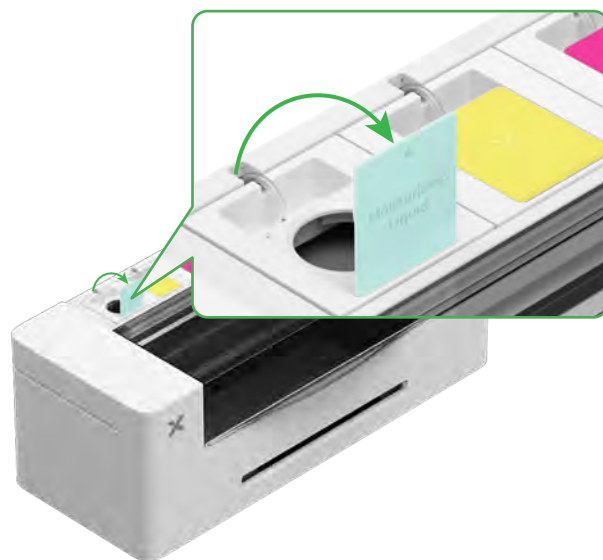


Toggle down the pinch roller switch

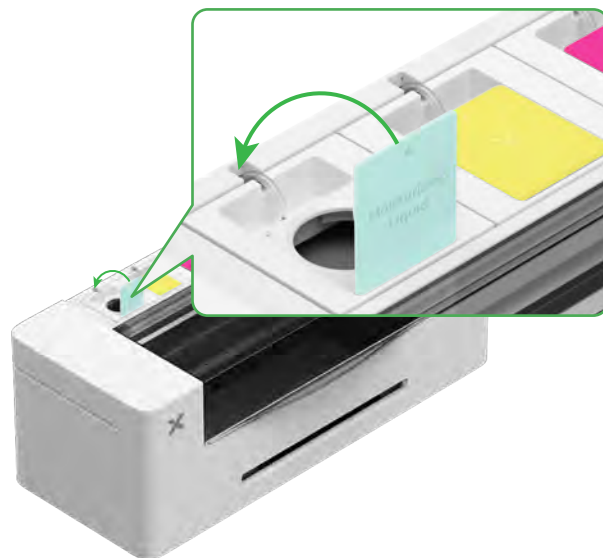


#### 4 Fill in moisturizing liquid and ink

(1) Fill moisturizing liquid into the moisturizing liquid tank



- Fill the moisturizing liquid tank with moisturizing liquid. Be careful not to overfill the moisturizing liquid tank (maximum capacity: 1000 ml).
- Please reserve a proper amount of moisturizing liquid for regular maintenance.



## (2) Fill ink into the ink tank



It is advised to exercise caution to prevent stains on clothing when you fill ink. Otherwise, it may leave marks that are difficult to clean.

⑥



Y – Yellow  
M – Magenta  
C – Cyan  
K – Black  
W – White



Shake well before adding the **white ink**.



After adding ink, be careful when you open the ink tanks again as ink may splash into the inside of the device.



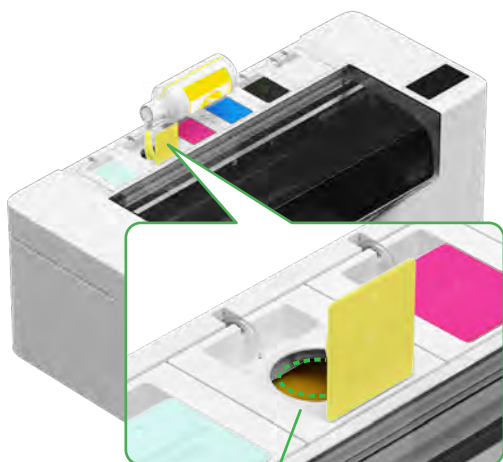
Remove the sealing film  
before using the ink.



Fill ink of the matching color to the ink tanks.



Color ink tank: 500 ml  
White ink tank: 1000 ml



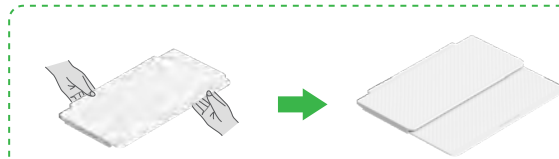
Note: Do not fill the ink beyond the rim of the ink tank.



Repeat the steps above to fill the other four ink colors.



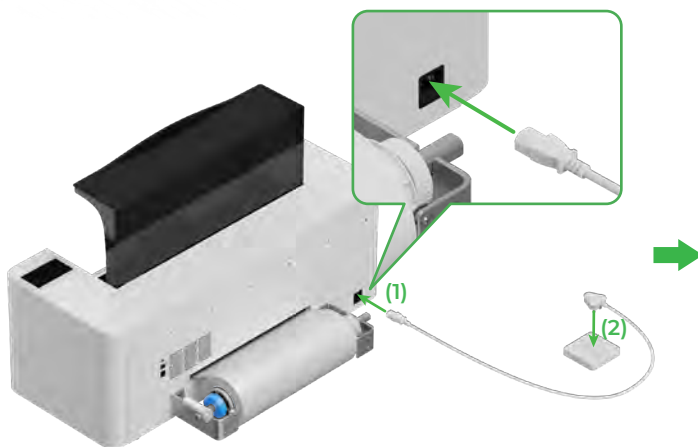
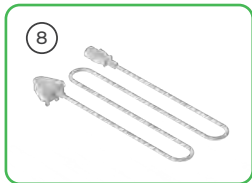
## 5 Install the output tray



When you use the printer, it is not necessary to open the two stands under the output tray.



## 6 Connect to a power supply and follow the setup



To ensure proper running and maintenance of the device, please keep it connected to a power supply.



Complete the beginner's guide in the printer before connecting the printer to a computer and using the software.

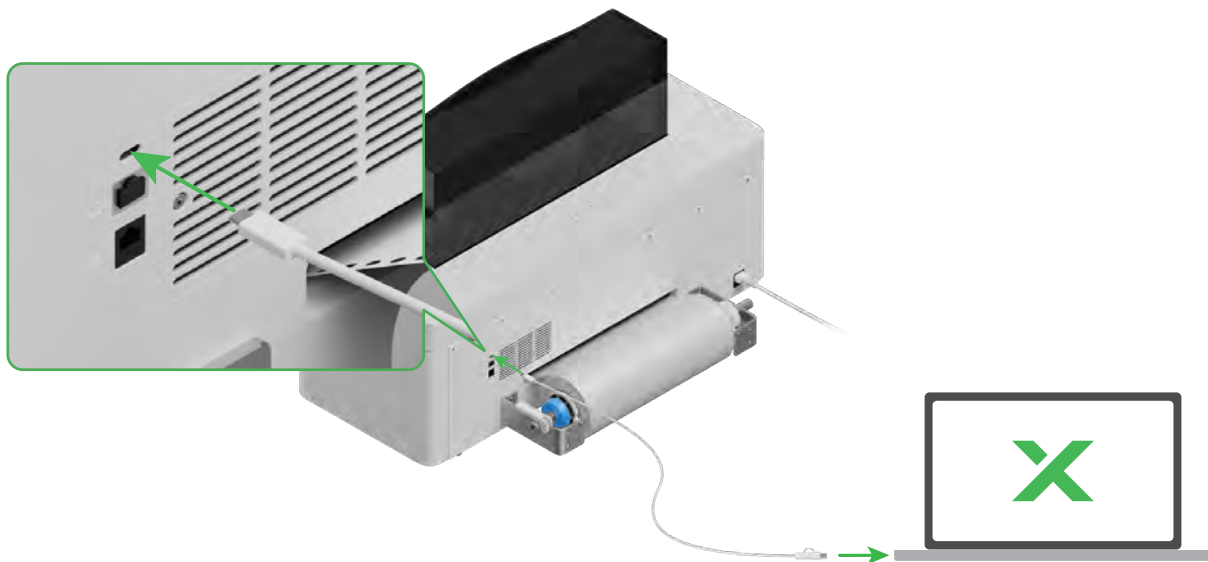
## Use xTool Apparel Printer

### 1 Get the xTool software



Go to [s.xtool.com/software](https://s.xtool.com/software) to get the xTool software.

### 2 Connect xTool Apparel Printer to your computer

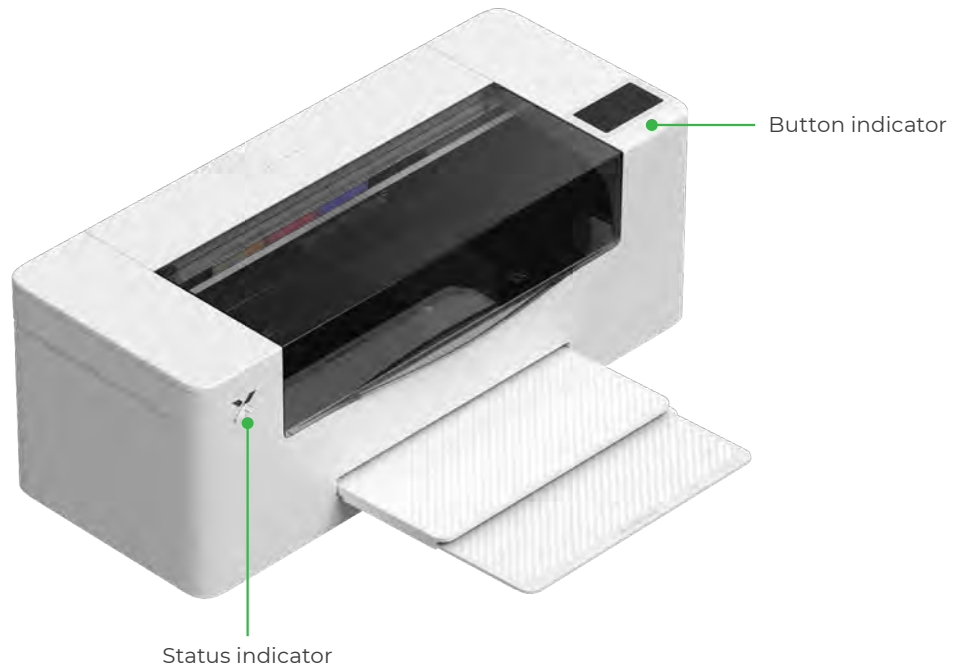


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For details about how to process materials using xTool Apparel Printer and the software, scan the QR code or visit [support.xtool.com/article/1783](https://support.xtool.com/article/1783).



## Indicator description



| Button indicator | Status indicator       | Speaker       | Device status            |
|------------------|------------------------|---------------|--------------------------|
| Solid white      | Solid white            | /             | Idle                     |
| Going off        | Going off              | /             | Standby                  |
| Solid white      | Solid green            | /             | Printing                 |
| Solid white      | Solid green            | Sounding once | Printing paused          |
| Solid white      | Blinking purple slowly | Sounding once | Firmware update          |
| Solid white      | Blinking purple slowly | Sounding once | Calibrate the print head |
| Solid white      | Blinking purple slowly | Sounding once | Clean the print head     |
| Solid white      | Blinking red rapidly   | Sounding once | Exception occurs         |